



Y. LIN ELECTRONICS CO., LTD.

Data Sheet

Customer: _____
Part No: YL5ZO2UCK24-T
Sample No: _____
Description: 5mm Concave Orange LED
Item No: _____

Customer			
Check	Inspection	Approval	Date

Y.LIN			
Drawn	Check	Approval	Date
			2017/7/13

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Features:

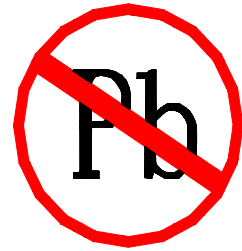
- . Choice of various viewing angles
- . Available on tape and reel.
- . Reliable and robust
- . Pb free
- .The product itself will remain within RoHS compliant version.

Technical Data Sheet

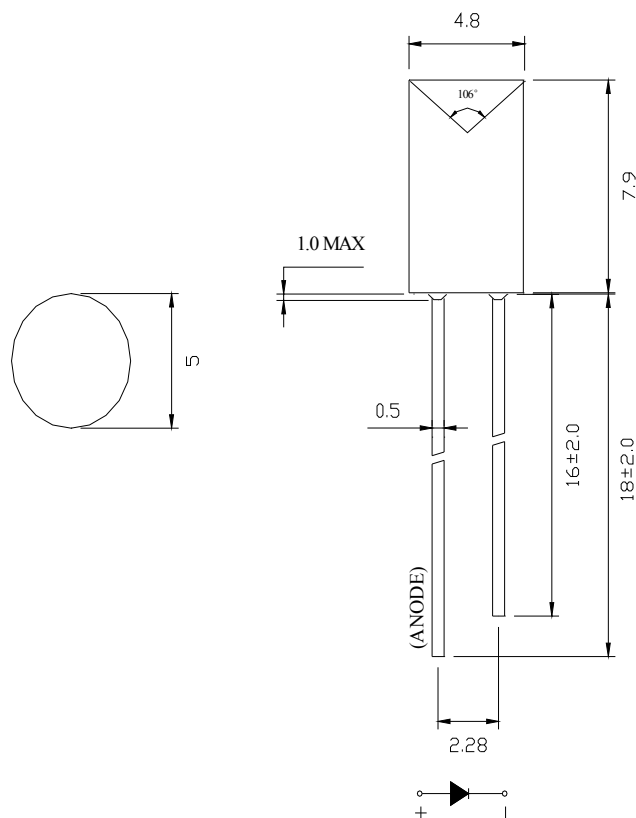
This product is generally used as indicator and luminary for electronic equipment such as household appliance, communication equipment, and dashboard.

Applications

- TV set
- Monitor
- Telephone
- Computer



Package Dimensions:



NOTES

- 1.All dimensions are in millimeters .
- 2.Tolerance is $\pm 0.25\text{mm}$ unless otherwise noted.



Selection Guide

Part No.	Dice	Lens Type	Luminous intensity(mcd) @ 20mA			Viewing Angle
			Min	Typ	Max	2θ1/2
YL5Z02UCK24-T	Orange (AlGaInP)	Water Clear	30	--	100	130

Note:

- 1.1/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
- 2.the above luminous intensity measurement allowance tolerance $\pm 15\%$

Electrical / Optical Characteristics at Ta=25°C

Parameter	Symbol	Min.	Typ.	Max	Units	test conditions
Forward Voltage	VF	1.8	2.0	2.4	V	IF=20mA
Reverse Current	IR	--	--	10	uA	VR = 5V
Dominate Wavelength	λ_d	600	--	610	nm	IF=20mA

Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Rating	Units
Power Dissipation	Pd	60	mW
DC Forward Current	IF	25	mA
Peak Forward Current [1]	IFP	60	mA
Reverse Voltage	VR	5	V
Electrostatic Discharge	ESD	2000	V
Operating Temperature	Topr	-40~+80	°C
Storage Temperature	Tstg	-40~+100	°C
Lead Soldering Temperature [1.6mm(.063") From Body]		250°C for 5 seconds	

Note:

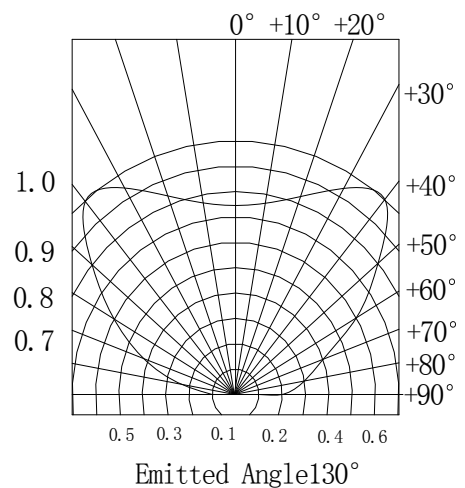
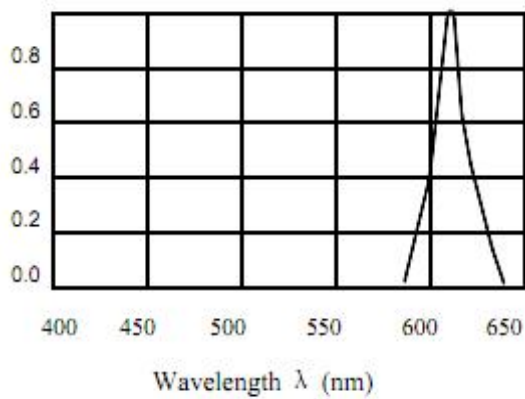
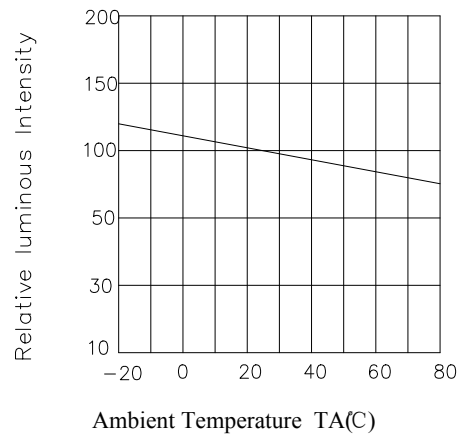
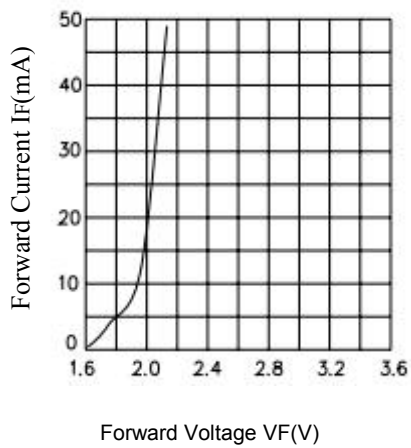
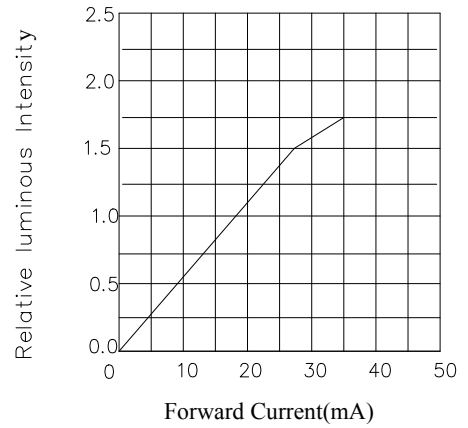
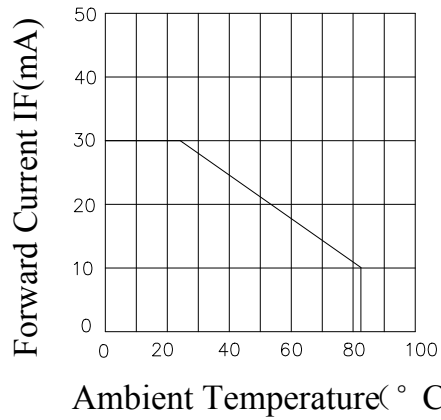
1. 1/10 Dut cycle,0.1ms pulse width.
2. The above forward voltage measure ment allowance tolerance $\pm 0.1V$.



YL5Z02UCK24-T

Typical optical characteristics curves

Ambient Temperature VS. Forward Current





Reliability Test

Classification	Test Item	Test Condition	Sample	AC/Re
Endurance Test	Operation Life	Ta=Under Room Temperature As Per Data Sheet Maximum Rating *Test Time=1000HRS(-24HRS,+72HRS)	22	0/1
	High Temperature High Humidity Storage	Ta=85°C RH=85% Test Time=1000HRS± 2HRS	22	0/1
	High Temperature High Humidity Reverse BIAS	Ta=85°C RH=85% Test Time=500HRS(-24HRS,+48HRS)	22	0/1
	High Temperature Storage	Ta=105±5°C *Test Time=1000HRS(-24HRS,+72HRS)	22	0/1
	Low Temperature Storage	Ta=-40±5°C *Test Time=1000HRS(-24HRS,+72HRS)	22	0/1
	Environmental Test	Temperature Cycling	105°C ~ 25°C ~ -40°C ~ 25°C 30mins 5mins 30mins 5mins 10Cycles	22
Thermal Shock		105°C±5°C ~ -40°C±5°C 10mins 10mins 10Cycles	22	0/1
Solder Resistance		T.sol=260±5°C Dwell Time=10±lsecs	22	0/1
Solderability		T.sol=230±5°C Dwell Time=5±lsecs	22	0/1

The appearance and specifications of the product may be modified for improvement,without prior notice.



YL5ZO2UCK24-T

1.Storage

It is recommended that LEDs out of their original packaging are used within three months.

For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant or in desiccators with nitrogen ambient.

2. Cleaning

Use alcohol-based cleaning solvent such as isopropyl alcohol to clean the LEDs if necessary.

3.Soldering

When soldering leave a minimum of 2mm clearance from the base of the lens to the soldering point.

Dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

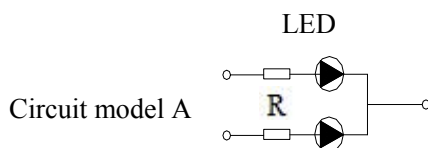
Recommended soldering conditions:

Soldering iron		Wave soldering	
Temperature	320°C Max	Pre-heat Pre-heat time	100°C Max 60 sec.Max
Soldering time	3 sec.Max (one time only)	Solder wave Soldering time	250°C Max 5 sec.Max

Note: Excessive soldering temperature and/or time might result in deformation of the LED lens or catastrophic failure of the LED.

4.Drive Method

An LED is a current-operated device, In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

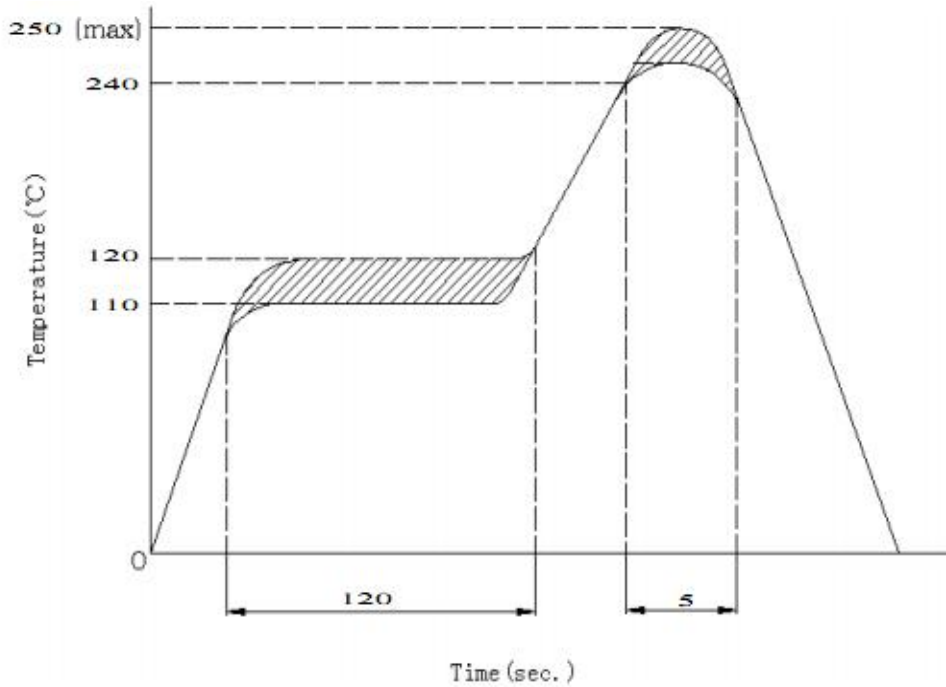


(A) Recommended circuit

(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.



Soldering temperature curve chart



NOTES

- After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.
- A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.